-M	AY. 1. 20C2 4:08	PM NP	M-SMO	KE/OBSCUR	ANTS LOI	NTERP	TANT!	CETTOM	וינאויברו	NO. 8748 F. 2
SPE	CIAL PACKA	GING IN	ISTA	UCTIO	V(SPI)	(A)		JAMES IV	T (VI)	NATIONAL STOCK NUMBER
Acc	ENCLATURE essory Packing Ca	ase					UI	QUP	SPI	1095-01-295-1825 NUMBER (PN)
Clear	ing & Drying shall b	e in accord	ance w	th MIL-S	TT)_2072		EA		<u>P5</u>	-45 -494 9
•	OTALL LAND		DR.	AWING OR	10-2013		Т	1		
(MIL-S	A REQUIREMENTS TD-2073-1, Method 10	Steps		CIFICATION	STYLE	TYPE	GRADE	CLAS	s	SIZE AND REMARKS
Darrie	r Bag	(B) 1	MIL-	-B-117	2	1 Y		 	- 20	(INCHES)
	ooard Pad	(C) 2	ASTI	AD 4727	CP	 ^- -	125	Dom	120	3 1/2 x 61 1/2
Conta		/ 3	ASTN	AD 5118	RSC	WR	V3c	LOT	+	
Closu	re	4	ASTN	1 D 1974	1	17.	<u> </u>		┵	
						1		 	15	losure Method 2B5;
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INTER	MEDIATE PACKAC	77370 45-								
☐ Äs	specified hereon.	L-STD-2	073-1	1	MARKIN IX In ac	cordance	with M	IL-STE	- 129)
QUALI	TY PERFORMANO	E and TE	TING	REQUIRE		ecified	nereon.			
Y In lease	specified hereon				. et G (E)					
accorda	ounciwise specified, i	materials a	nall be i	minimum si	ze in acco	rdance v	vith MIL	-STD-	2073.	-1. Tolerances shall be in
	With the cellar Sp	TINTE D		GISTICS						
LEVEL	UNIT PACK QUANTITY					(Weight	and Size	s Appro	xima	te)
_ A	- THING GOODILITY	66.50 lb		UNITIMOK		UNIT PACK SIZE (EXTERIOR) FEET				
		<u> </u>	<u>s.</u>	11.567 c	u.ft.			3.75	x 1.	99 x 1.55
REM	ARKS/ALL DIMEN	ISIONS AT	י זערו של	NICHTER YE	77 77 01					
		DIOLES IN	CE IN I	MCHE2 OI	NLESS O	THERW	ISE SPE	CIFIED		
(A)	- This SPI is no	t applical	le for	Internian	t shirms	anto Do	-l'			g for interplant shipment
	is for supplies	and mate	rials ti	hat do not	directly	enter t	ckaging	and m	arkin	g for interplant shipment ystem. Typical interplant
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	tors and subco	ntractors	OT fro	m a road	^ ·		or or a h	THIE C	mira	ctor, or between contrac-
	for evaluation	, immedia	ite usc	, or furth	er proces	ssing as	specific	ed in th	iscna ie ad	al, plant, or other activity

- (B) Material shall be finish 1 and shall be minimum of 4 MIL thick. Place item in specified bag and close bag using ASTM D 5486, size 3 x 46. Excess air should be manually evacuated from the bag prior to
- (C) Use sheets of specified material as required to prevent hasps and hinges on the front and back of the bagged item from contacting the unit box. Full size top, bottom and end pads shall be placed between the bagged item and the unit box.

ITEM DATA (APPROX)				
ITEM DATA (APPROX) ITEM MINISTEX 47, Y62, Z52, Z53	Original Preparer: W.E. Smith	Revised by: David Vin	citore	
TTEM CODE -42 1/2 x 21 3/8 x	SBCCOM 81361			
16 ITEM WEIGHT - 60 lbs.	AMSSB-REN-SS PAGE NUMBER NUMBER OF PAGES	DΛ	В	Not dated Yet
	1 2	JGS 3121531 -0001	Y47 047	23 Jan 92
DISTRIBUTED		APPROVAL	REVISION	DATE

DISTRIBUTION STATEMENT A: Approved for public release, distribution unlimited.

Aftachment 000

SPECIAL PACKAGING INSTRUCTION	NATIONAL STOCK NUMBER
NOMENCLATURE Accessory Packing Case	1095-01-295-1825 PAGE NUMBER SPI NUMBER (PN) 2 of 2 P5-45-4949

(D) —The preproduction (first article) and quality conformance inspection and testing requirements for level A unit packing shall be in accordance with QAP 5-45-4949. Packing inspection shall be in accordance with MIL-STD-2073-1.

Packaging Requirements Sheet (Special Packaging Instructions) DS6411

PRONE DATE PUN 2002

NSN: 1095-01-295-1825

MILESTRIPESTICHER CHI28202

A. Military preservation, packing, and marking for the item identified above shall be accomplished in accordance with the specific requirements identified below, all the applicable requirements of MIL-STD-2073-1, Revision D, Date 15 DEC 99, and the Special Packaging Instruction contained in the TDP.

PRESERVATION: MILITARY LEVEL OF PACKING: B QUANTITY PER UNIT PACKAGE: 001 SPI NUMBER PSASAYAY, REV. B. NOT DATED

- B. Unitization: Shipments of identical items going to the same destination shall be palletized if they have a total cubic displacement of 50 cubic feet or more unless skids or other forklift handling features are included on the containers. Pallet loads must be stable, and to the greatest extent possible, provide a level top for ease of stacking. A palletized load shall not exceed 4,000 pounds and should not exceed 52 inches in length or width, or 54 inches in height. The load shall be contained in a manner that will permit safe handling during shipment and storage.
- C. Marking: In addition to any special markings called out on the SPI, all unit packages, intermediate packs, exterior shipping containers, and, as applicable, unitized loads shall be marked in accordance with MIL-STD-129 Revision N, Date 15 May 97, including bar coding iaw ANSI/AIM-BC1, Uniform Symbology Specification Code 39.
- D. This SPI has been validated and the method of preservation/packing has proven successful in meeting the needs of the military distribution system, including indeterminate storage and shipment throughout the world. Special instructions and/or tailoring of the SPI is detailed in the Supplemental Instructions in Paragraph E below. A prototype package is required to validate the sizes and fit requirements of the SPI. Minor dimensional and size changes are acceptable provided contractor provides the PCO and ACO with notification 60 days prior to delivery. Any design changes or changes in the method of preservation that provide a cost savings without degrading the method of preservation or packing or affecting the serviceability of the item will be considered and responded to within 10 days of submission to PCO and ACO. Government reserves the right to require testing to validate alternate industrial preservation methods, materials, alternate blocking, bracing, cushioning, and packing.
- E. SUPPLEMENTAL INSTRUCTIONS: THE GROSS WEIGHT AND TOTAL QUANTITY PER PALLET SHALL BE PLACED ON A MARKING BOARD/PANEL AND SECURELY ATTACHED ON TWO ADJACENT SIDES.

Attachment 006

	nu in	BIHUL	/ I POIT		M amb	1107	700-15)	1095-01-2		
OMENOLATURE Accessed	U.S.	a	EANING/ C-1/		8P1 NUMB P5-45-4	949 949				
LEVIL A UNIT PACK REQUIREMENTS IL-P-116 METHOD III	STRPS	DRAWIN	ATION	STYLE	TYPE	GRADE	CLASS	A CINA EXIS ENCONI)	5)	
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lorure	(20) 4	PPP-B-	601	_				- TOTAL -		
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EVEL B (METHOD) EVEL C (METHOD) OMMERCIAL PACKAGING	<u> </u>	NOT APP NOT APP NOT APP	LICABLE	- -	RES NO. SER NO.	78	5 WW	(IL-STD-2073-1 (IL-STD-2073-1 STM D9951		
	UNIT	PACK I	OGISTI	CE DATA	(Merti					
EVEL WHIT SACK QUARTITY	IL WHIT PACK QUANTITY VACT PACK WHIGHT VALT HACK				OFFICE UNIT PACK MEB (EXTENDS) PRET					
A 1	66.50 lbs 11.567 cu, ft. 3.75 X 1.99 X 1.55									
Intermediate packaging a as otherwise specified he Marking will be in accor-	race:	ing will be	in accor	rdenes w	th speci	Seation 1	MIL-STD	-2073-1 or		
Specifications, standards this data sheet. The app	and dr	awings list peneral an oided, wa	ad beret d referen	n of the sed requi i be min	munica (in respont) respont	offeet or of speci	date of Seation M MIL-STD	nvication for bid II_=\$TD=2073-1 -2073-1.	form a part of form part of this	
Tolerances shall be in as	coordane L-F-11	e with me	sterial spe ecitied he	reon(s. Que	Hty perfo	rmance A	ed resurt tedoms	ments shall be	
REMARKS/ALL DIME	NSIONS	ARE IN	INCHES	UNLES	ОТКІ	BWISE	SPECIFIE	D.		
from a vende tors, or from immediate u	directly for to a n a venu nas, or	further I for or or further I	orocesii militer mirector mirector	ag as ap to a min y supply	syster contr colfied	n. Typic actor, o arsenal, in the	r between plant, or applicab	n contractors a r other activity le contract.	ad subcontrac- for evaluation,	
	ill be fir	nish 1 an	d shall i	ave be :	minim 46. Ex	m 4 Mi cess air	i thick m should b	in. Place item i manually sva	n specified bag ousted from the	
(B) – Material sha and close ba bag prior to	ig wing	e.	- 							
and close ba	ig wing	· ·						ed by: W.E. S		

SPECIAL PACKAGING

NATIONAL STOCK NUMBER 1095-01-295-1825

- (C) Use sheets of specified material as requir of the bagged item from contacting the un between the bagged item and the unit b
- (D) Type of Load Type 2, Average.
- (E) The preproduction (first article) and qualitive! A unit packing shall be in accordance with para 5.9 of MIL-STD-

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l 1 to AF	700-15)	
EANING/I C-1/		8M NUMBER (PN) PS-45-4949
GRADE	CEASE	SIZE AND REMARKS (DICHES)
	В	38 1/2 x 61 1/2
A		42 7/8 x 21 3/4 x 16 3/8
125	DO	
		Appendix
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	S IAW I	4(L-9TD-2673-1 4(L-9TD-2673-1 4TM D2651
	izes Appr	rodmata)
UNIT	PACK BE	E (EXTERIOR) PERT
	3.75	X 1.99 X 1.55
Sestion)	KIL-STD	-2078-1 or

effect on date of invitation for bid form a part of of specification MIL-STD-2073-1 form part of this is IAW MIL-STD-2073-1.

e and testing requirements shall be

RWISE SPECIFIED.

terplant shipment is for supplies and materials i. Typical interplant shipments are shipments stor, or between contractors and subcontractenal, plant, or other activity for evaluation, in the applicable contract.

n 4 Mil thick min. Place item in specified bag see air should be manually evacuated from the

	Prepared	by: W.E. S	mith
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	ECIAL PACKAGING INSTRUCTION (Continued)
NATIONAL STOCK NUMBE	8F NUMBER (PN)
1095-01-295-1825	P5-45-4949

- (C) Use sheets of specified material as required to prevent the hasps and hinges on the front and back of the bagged item from contacting the unit box. Full size top, bottom and end pads shall be placed between the bagged item and the unit box.
- (D) Type of Load Type 2, Average.
- (E) The preproduction (first article) and quality conformance inspection and testing requirements for level A unit packing shall be in accordance with QAP 5-45-4949. Packing inspection shall be in accordance with para 5.9 of MIL-STD-2073-1A.

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